

5/26

| | | |
|-------------------------------------|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 23534 |
| Description: Pedal Lock Base | Part Number: | D3368-1 |
| Dwg: D3368 Rev. A | Qty: | 10 |
| | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|------|----------|-----|
| 1 | DC | Issue Traveler | JL | 05.06.08 | 10 |
| 2 | MV | Cut blank: 2.00" x 2.00" x 10.450" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.000) Identify for D3368-1 Batch: M17/24 | J.L | 05/06/20 | 10 |
| 3 | MV | Machine D3368-1 as per Folio FA499 and Dwg D3368 Identify as D3368-1 | J.L | 05/06/23 | 10 |
| 4 | QC2 | Inspect parts as they come off the CNC machine | J.L | 05/06/23 | 10 |
| 5 | QC8 | Second check | JL | 05.06.24 | 10 |
| 6 | MV | Deburr | J.L | 05/06/23 | 10 |
| 7 | QC5 | Inspect work to Step 6 | PC | 05.06.24 | 10 |
| 8 | FP | Chemical Conversion Coat as per QSI 005 4.1 | M/Pr | 05/7/4 | 10 |
| 9 | FP | Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 | M/Pr | 05.11.08 | 10 |
| 10 | QC3 | Inspect Powder Coat | CL | 05/11/08 | 10 |
| 11 | ST | Identify and Stock | CL | 05/11/08 | 10 |
| 12 | AC | Cost / part | Sut | 05-12-15 | 10 |
| 13 | DC | Close W/O Inspect Level 21 | JL | 05/12/15 | 10 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 05.01.27 | New issue | KJ/JLM | |

RELEASED
05-01-31

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 13 Date: 05/21/15

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

| | | | |
|-------------------------------------|--|---------------------|----------------|
| DART AEROSPACE LTD | | Work Order: | 23534 |
| Description: Pedal Lock Base | | Part Number: | D3368-1 |
| Inspection Dwg: D3368 Rev: B | | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|------------------------|---------------|------------------|--------|--------|----------------------|----------|
| 10.25 | +/-0.030 | 10.252 | ✓ | | Vern | |
| 7.250 | +/-0.010 | 7.251 | ✓ | | " | |
| 0.700 0.650 | +/-0.010 | 0.657 | ✓ | | | |
| 0.107 | +/-0.010 | 0.106 | ✓ | | " | |
| 1.800 | +/-0.010 | 1.799 | ✓ | | " | |
| 0.750 | +/-0.010 | 0.750 | ✓ | | " | |
| Ø1.031 | +/-0.010 | 1.030 | ✓ | | " | |
| 45° | +/-0.5° | 45° | ✓ | | | |
| 0.250 | +/-0.010 | 0.248 | ✓ | | " | |
| 2.00 | +/-0.030 | 1.990 | ✓ | | " | |
| 7° | +/-0.5° | 7° | ✓ | | | |
| Ø0.230 | +0.005/-0.000 | 0.230 | ✓ | | " | |
| 1.250 | +/-0.010 | 1.255 | ✓ | | " | |
| 1.075 | +/-0.010 | 1.082 | ✓ | | " | |
| R0.500 | +/-0.010 | 0.500 | ✓ | | | |
| 0.375 | +/-0.010 | 0.374 | ✓ | | " | |
| 0.310 | +/-0.010 | 0.310 | ✓ | | " | |
| 1.450 | +/-0.005 | 1.448 | ✓ | | " | |
| 0.375 | +/-0.010 | 0.370 | ✓ | | " | |
| 5.125 | +/-0.010 | 5.124 | ✓ | | " | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

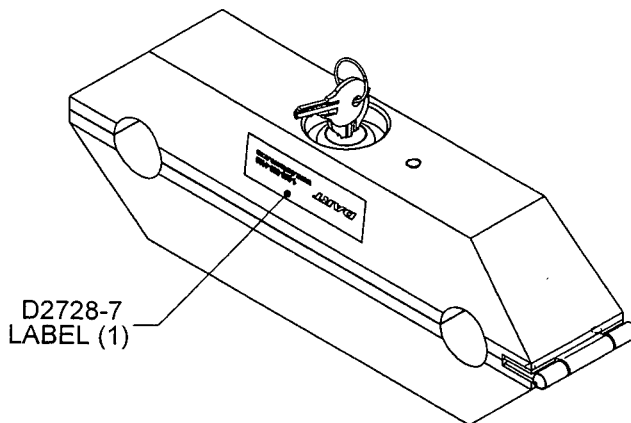
| | | | | | |
|---------------------|-----------------|--------------------|-----------------|----------------------------|------------|
| Measured by: | J.L | Audited by: | BC | Prototype Approval: | N/A |
| Date: | 05/06/23 | Date: | 05.06.23 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A | 05.04.26 | New Issue | KJ/JLM | |
| B | 05.05.25 | Dimensions and tolerances changed | KJ/JLM | |

RELEASED
05.05.25



| | | | |
|------------------------|-------------------------|---|------------------------|
| DESIGN 13 | DRAWN BY [Signature] | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED [Signature] | APPROVED [Signature] | DRAWING NO. D3368 | REV. B SHEET 1 OF 3 |
| DATE 05.03.22 | | TITLE PEDAL LOCK | SCALE 1:3 |
| A | 05.01.19 | NEW ISSUE | |
| B | 05.03.22 | D3385-3 WAS D3385-1 | |

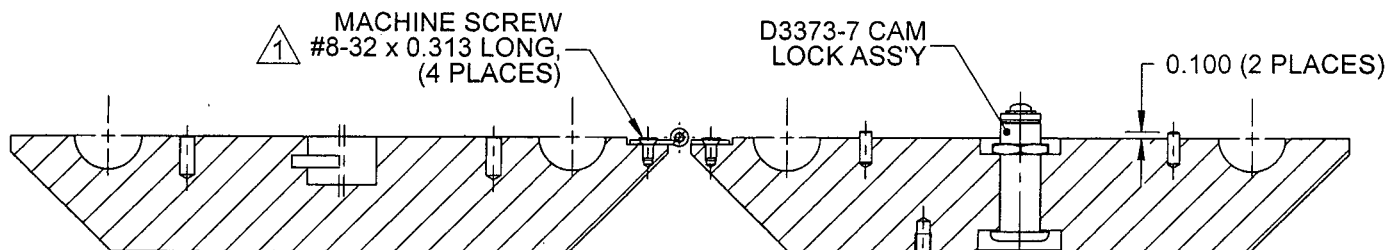


D2728-7
LABEL (1)

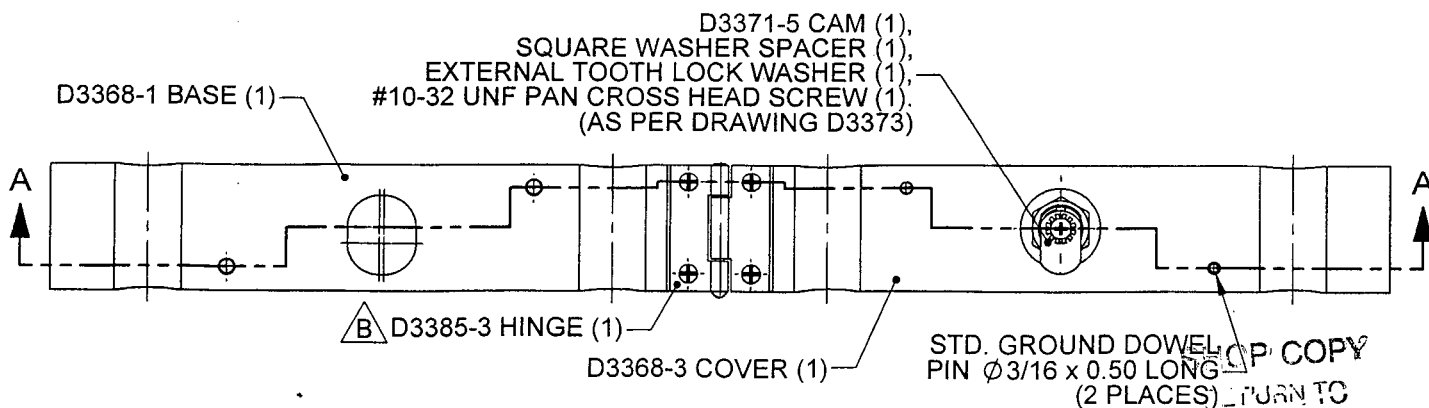
RELEASED
[Signature]

05/04/20

PEDAL LOCK SHOWN LOCKED WITH KEY



SECTION A-A



D3368-051 PEDAL LOCK ASSEMBLY

NOTES:

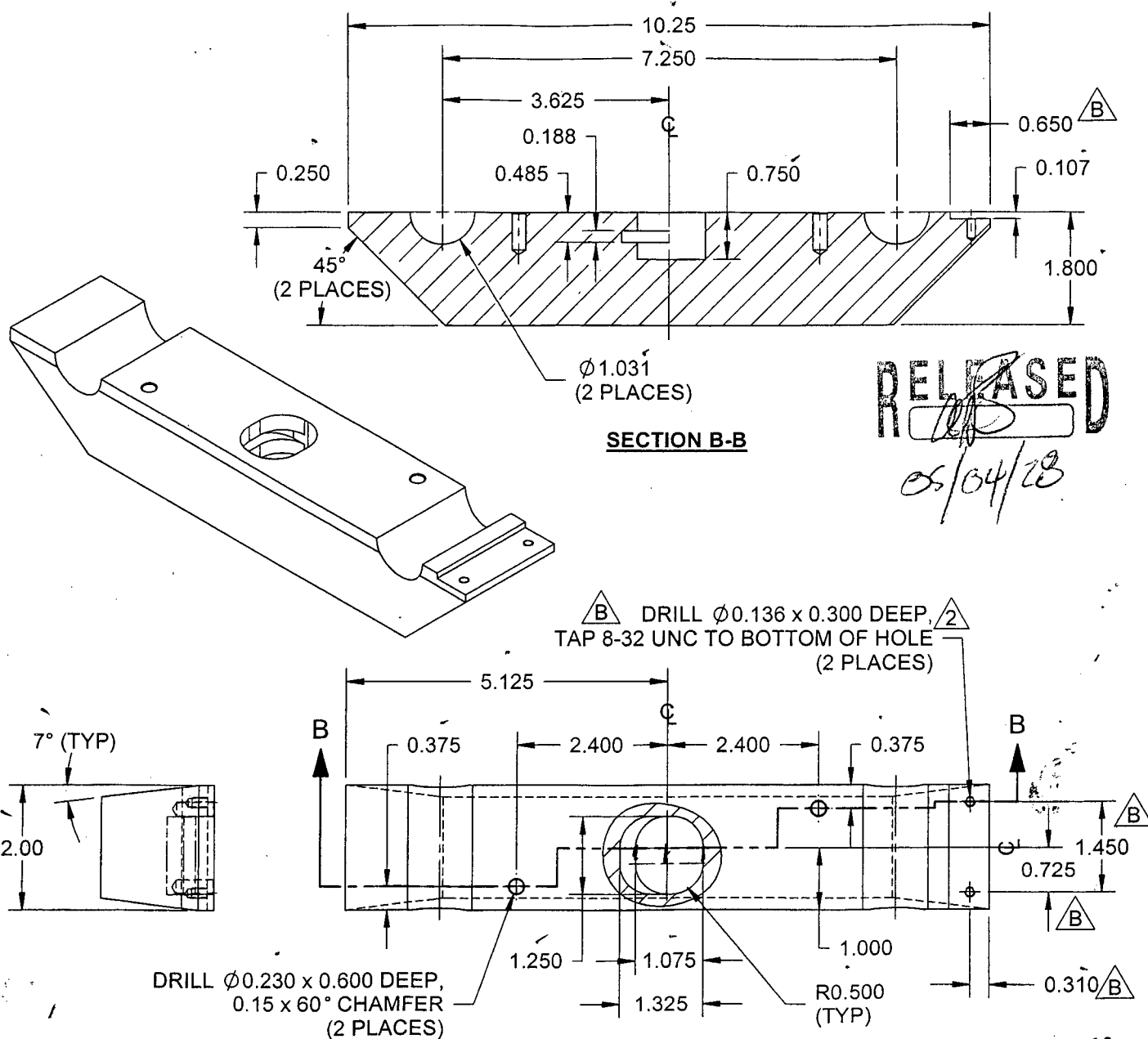
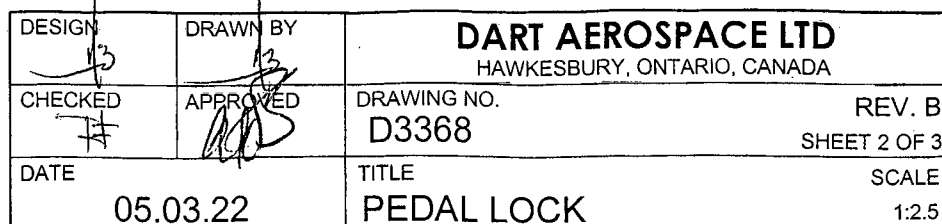
- 1) POSSIBLE SUPPLIER: SPAENAUR P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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WITHOUT NOTICE

WORK ORDER
NO. 23534

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SHOP COPY

RETURN TO ENGINEERING

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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3 WITHOUT NOTICE

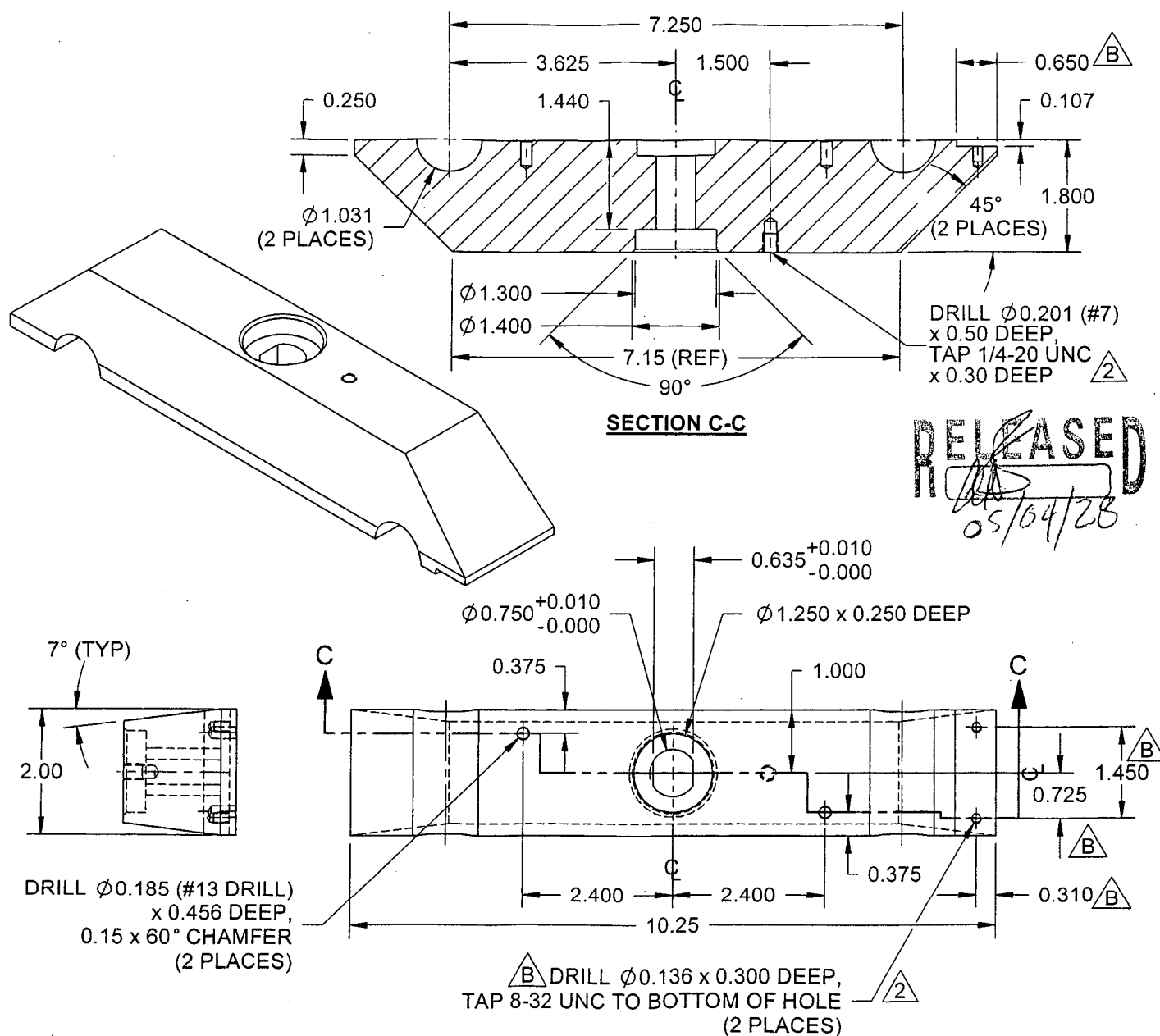
WORK ORDER

23534

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| | | | |
|--|---|--|------------------------|
| DESIGN  | DRAWN BY  | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED  | APPROVED  | DRAWING NO. D3368 | REV. B SHEET 3 OF 3 |
| DATE 05.03.22 | | TITLE PEDAL LOCK | SCALE 1:2.5 |



D3368-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
2) COVER INSIDE HOLES PRIOR PAINTING
3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES
6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 07, 2005

11:54 am

Work Order No : 0023534
Project Name : D3368-1
Project For : WK526
Work Order Type : Main
Main WO Number :
House Part Number : D3368-1
Description : Pedal Lock Base
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 06-07-05
Est Finish Date : 06-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code :
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | | |
|--------------------------|-----------|--------|
| | Estimated | Actual |
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |